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(RESEARCH ARTICLE)

Design and optimization of multilevel inverters for renewable energy integration

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Abstract

The increasing global demand for clean energy has driven the rapid integration of renewable energy sources such as photovoltaic (PV) and wind energy into the electrical grid. However, the intermittent and variable nature of these energy sources necessitates the development of highly efficient and reliable power conversion systems to ensure stable and high-quality power delivery. Multilevel inverters (MLIs) have emerged as a promising solution due to their capability to generate near-sinusoidal output voltages with significantly reduced harmonic distortion, lower electromagnetic interference, and minimal switching losses compared to conventional two-level inverters. This paper presents an indepth study on the design and optimization of MLIs specifically tailored for renewable energy applications, including stand-alone and grid-connected PV systems, wind energy systems, and hybrid renewable setups. Key design considerations are explored, including the selection of suitable topologies such as diode-clamped, flying capacitor, and cascaded H-bridge inverters, each evaluated based on their performance metrics, cost, and scalability. Advanced modulation strategies, such as sinusoidal pulse-width modulation (SPWM), space vector pulse-width modulation (SVPWM), and selective harmonic elimination (SHE), are analyzed for their effectiveness in improving power quality and reducing harmonic distortion. Additionally, the role of voltage balancing techniques, thermal management systems, and wide bandgap (WBG) semiconductors in enhancing efficiency and reliability is discussed. Optimization techniques targeting efficiency improvement, power loss reduction, and enhanced fault tolerance are elaborated, alongside emerging trends in the use of artificial intelligence (AI) and machine learning (ML) for real-time control and predictive maintenance. Challenges in grid synchronization, fault detection, and control complexity are critically assessed, with potential solutions proposed to address these issues. The paper also highlights recent advancements in modular multilevel inverter designs and their applicability in distributed energy systems, energy storage integration, and microgrids. By synthesizing the latest research and technological advancements, this study provides a comprehensive framework for the design, optimization, and deployment of MLIs in renewable energy systems. The insights gained underscore the critical role of MLIs in facilitating the large-scale adoption of renewable energy and achieving global sustainability goals, while paving the way for future innovations in power electronics and renewable energy integration.

Keywords: Multilevel Inverters (MLIs); Renewable Energy Integration; Photovoltaic (PV) Systems; Wind Energy Systems; Hybrid Renewable Energy Systems; Harmonic Distortion

1 Introduction

The growing global emphasis on sustainability and the transition toward clean energy sources have spurred the widespread adoption of renewable energy systems, such as photovoltaic (PV) and wind energy. These renewable sources offer immense potential to meet the rising energy demands while significantly reducing greenhouse gas emissions and reliance on fossil fuels. However, integrating renewable energy into existing power systems presents unique challenges due to the variability and intermittent nature of these sources. To ensure reliable and high-quality power delivery, the use of advanced power electronic systems has become indispensable [1].

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Multilevel inverters (MLIs) have emerged as a critical technology for renewable energy integration, addressing key issues such as voltage quality, power losses, and system reliability. Unlike traditional two-level inverters, MLIs are capable of generating high-quality, nearly sinusoidal waveforms with minimal harmonic distortion. This not only improves the efficiency of the power conversion process but also reduces electromagnetic interference and minimizes the stress on electrical components. Furthermore, MLIs support higher voltage ratings by utilizing multiple voltage levels, enabling them to efficiently handle medium- to high-power applications, which are common in renewable energy systems.

The versatility of MLIs lies in their ability to accommodate various renewable energy configurations, including standalone systems, grid-connected systems, and hybrid setups combining PV, wind, and energy storage systems. Their modular design allows for scalability, making them suitable for a wide range of applications, from residential solar installations to large-scale wind farms. Additionally, advancements in semiconductor materials, such as the adoption of wide bandgap (WBG) devices like silicon carbide (SiC) and gallium nitride (GaN), have further enhanced the performance and efficiency of MLIs.

This paper provides a comprehensive analysis of the design and optimization of multilevel inverters for renewable energy applications. It begins by examining the various MLI topologies—diode-clamped, flying capacitor, and cascaded H-bridge—in terms of their architecture, operational principles, and suitability for specific applications. The study delves into modulation techniques, including sinusoidal pulse-width modulation (SPWM), space vector pulse-width modulation (SVPWM), and selective harmonic elimination (SHE), highlighting their roles in minimizing harmonic distortion and improving output waveform quality. Furthermore, critical design considerations, such as voltage balancing, thermal management, and fault tolerance, are explored in detail.

Optimization strategies aimed at enhancing system efficiency, reducing switching losses, and improving reliability are also discussed. These include the integration of artificial intelligence (AI) and machine learning (ML) algorithms for real-time control, predictive maintenance, and energy management. The challenges associated with grid synchronization, fault detection, and the complexity of control strategies are addressed, with potential solutions proposed to overcome these obstacles.

By synthesizing recent advancements in MLI technology and their application in renewable energy systems, this study aims to provide valuable insights into the role of multilevel inverters in accelerating the global transition to sustainable energy. The findings not only underscore the importance of MLIs in addressing the technical challenges of renewable energy integration but also highlight future research directions to further enhance their performance and adaptability.

2 Background on Multilevel Inverters

Multilevel inverters (MLIs) are advanced power electronic devices designed to convert DC power into AC power while maintaining a high-quality output waveform. By employing multiple voltage levels, MLIs significantly reduce harmonic distortion in the output, enhancing power quality and system efficiency. This makes them especially suitable for renewable energy applications, where variable and intermittent energy sources require reliable and efficient power conversion systems. Compared to traditional two-level inverters, MLIs offer superior performance in terms of voltage waveform quality, lower switching losses, and reduced stress on semiconductor devices, making them ideal for mediumand high-power applications[2].

The primary feature of MLIs is their ability to generate a stepped voltage waveform that closely approximates a sinusoidal waveform. This is achieved by combining different voltage levels, which minimizes the total harmonic distortion (THD) and improves overall system efficiency. MLIs are categorized into three main topologies, each with unique advantages and operational principles:

- **Diode-Clamped Multilevel Inverter (DCMLI):** The DCMLI, also known as the neutral-point clamped (NPC) inverter, utilizes diodes to clamp the voltage levels and ensure proper balancing. This topology is widely used in applications requiring medium- to high-voltage power conversion due to its inherent ability to manage voltage balancing without additional control circuits. The DCMLI is commonly employed in industrial motor drives, renewable energy systems, and grid-connected power converters.
- **Flying Capacitor Multilevel Inverter (FCMLI):** The FCMLI employs flying capacitors to store and balance voltage levels, making it suitable for applications requiring high voltage and current capabilities. This topology offers redundancy in voltage levels, which enhances fault tolerance and reliability. Its modular structure allows

for scalability, making it a preferred choice for renewable energy integration, particularly in hybrid systems combining photovoltaic (PV) and wind energy sources.

• **Cascaded H-Bridge Multilevel Inverter (CHB-MLI):** The CHB-MLI is composed of multiple H-bridge cells connected in series, with each H-bridge having its own independent DC source. This design enables the generation of a wide range of voltage levels, offering excellent waveform quality with minimal harmonic distortion. The CHB-MLI is commonly used in distributed energy systems, such as solar farms, and in hybrid renewable energy setups where different DC sources, including batteries and supercapacitors, are integrated.

These topologies can further be classified based on the number of voltage levels, including two-level, three-level, and multilevel inverters. As the number of levels increases, the quality of the output waveform improves, approaching an ideal sinusoidal waveform. For instance, three-level inverters provide better harmonic performance than two-level inverters, while five-level and higher MLIs offer further reductions in harmonic distortion, albeit with increased complexity and component count[3].

The versatility of MLIs makes them indispensable for renewable energy applications, as they ensure efficient power conversion, improve power quality, and facilitate seamless integration into the grid. The choice of topology depends on factors such as the application requirements, desired efficiency, cost constraints, and the complexity of control systems. By leveraging the strengths of these topologies, MLIs play a pivotal role in advancing renewable energy technologies and enabling sustainable energy solutions.

3 Design Considerations for Multilevel Inverters

The design of multilevel inverters (MLIs) for renewable energy integration requires careful consideration of various factors to optimize performance, reliability, and cost-effectiveness. This section delves into the critical design considerations, including topology selection and voltage balancing, which are essential for ensuring the efficient operation of MLIs in diverse renewable energy applications.

3.1 Topology Selection

Selecting the appropriate MLI topology is a fundamental design decision that impacts the complexity, cost, efficiency, and applicability of the inverter. Each topology offers distinct advantages and trade-offs, making it suitable for specific renewable energy system requirements.

Table 1 provides a comparative analysis of the three most commonly used MLI topologies: Diode-Clamped Multilevel Inverter (DCMLI), Flying Capacitor Multilevel Inverter (FCMLI), and Cascaded H-Bridge Multilevel Inverter (CHB-MLI).

- **Diode-Clamped Multilevel Inverter (DCMLI):** The DCMLI is favored in industrial and utility-scale applications due to its high reliability and efficient voltage balancing through diode-based switching. It offers high efficiency and moderate complexity, making it suitable for medium- to high-voltage power conversion.
- **Flying Capacitor Multilevel Inverter (FCMLI):** The FCMLI is ideal for high-power applications and grid integration, owing to its very high voltage rating and ability to handle large power capacities. However, the increased number of flying capacitors introduces higher complexity and cost, making it less practical for cost-sensitive applications.
- **Cascaded H-Bridge Multilevel Inverter (CHB-MLI):** The CHB-MLI is commonly used in residential and photovoltaic (PV) systems, as its modular design allows for scalability and flexibility. Each H-bridge operates independently with its own DC source, simplifying control and improving reliability.

The choice of topology depends on the specific requirements of the renewable energy application, such as voltage level, power rating, and cost constraints. For example, utility-scale wind farms may benefit from DCMLI, while residential PV installations may favor CHB-MLI for its modular and flexible design.

3.2 Voltage Balancing

Voltage balancing is a critical aspect of MLI design, ensuring stable operation and preventing overvoltage conditions that could damage components or compromise performance. The voltage balancing requirements vary based on the chosen topology, as described below:

- **Flying Capacitor MLI (FCMLI):** Voltage balancing in FCMLI involves managing the voltage levels across the flying capacitors. This is typically achieved through sophisticated control algorithms that adjust the switching sequences to ensure balanced capacitor voltages. Although effective, this adds complexity to the overall design and requires precise monitoring of capacitor voltage levels.
- **Cascaded H-Bridge MLI (CHB-MLI):** CHB-MLI simplifies voltage balancing by supplying each H-bridge with an independent DC source. This eliminates the need for intricate voltage balancing schemes, reducing control complexity and improving reliability. However, the requirement for multiple isolated DC sources may increase the system's overall cost and installation complexity.
- **Diode-Clamped MLI (DCMLI):** In DCMLI, voltage balancing is inherently managed through the diodes, which clamp the voltage levels at predefined points. This passive voltage balancing mechanism ensures stable operation without the need for external circuits or advanced control strategies, making it an attractive choice for highvoltage applications.

Efficient voltage balancing is essential to maximize the lifespan of the inverter, enhance reliability, and prevent thermal stresses on components. The implementation of advanced control strategies, such as predictive algorithms and realtime monitoring, can further optimize voltage balancing across all topologies. By addressing these design considerations, MLIs can be tailored to meet the demands of various renewable energy applications, ensuring efficient and reliable power conversion while maintaining high power quality[4].

Table 1 Comparison of Multilevel Inverter Topologies

4 Modulation Techniques for Multilevel Inverters

The performance of multilevel inverters (MLIs) heavily relies on the modulation strategy employed. The primary objective of modulation techniques is to generate a high-quality output voltage waveform that closely approximates a sinusoidal waveform while minimizing harmonic distortion and switching losses. Different modulation techniques cater to specific application requirements, including power quality, efficiency, and harmonic elimination. This section discusses three prominent modulation techniques for MLIs, highlighting their features, advantages, and applicability to renewable energy systems.

4.1 Sinusoidal Pulse Width Modulation (SPWM)

Sinusoidal Pulse Width Modulation (SPWM) is one of the most widely used modulation techniques in MLIs, particularly for renewable energy systems. The technique involves comparing a sinusoidal reference signal with a high-frequency carrier wave to generate the switching signals for the inverter. The widths of the resulting pulses are adjusted to match the amplitude of the sinusoidal reference waveform, producing a high-quality AC output[5].

4.1.1 Advantages

- Ease of Implementation: SPWM is relatively simple to implement using microcontrollers or digital signal processors (DSPs).
- Reduced Harmonics: By closely following the sinusoidal reference waveform, SPWM minimizes harmonic distortion in the output, improving power quality.
- Applicability: SPWM is well-suited for low-power renewable energy systems, such as photovoltaic (PV) installations, where simplicity and efficiency are critical.

Application in MLIs: SPWM is commonly used in three-level and five-level inverters for residential PV systems and small-scale wind turbines.

Illustration: Figure 1 depicts the modulation waveform for a three-level inverter using SPWM. The carrier signal (triangular waveform) is compared with the sinusoidal reference to generate the gate pulses for the inverter switches. The result is a stepped output waveform with reduced harmonic distortion.

Figure 1 SPWM Waveform for Three-Level Inverter

4.2 Space Vector Pulse Width Modulation (SVPWM)

Space Vector Pulse Width Modulation (SVPWM) is an advanced modulation technique that optimizes the switching patterns of the inverter to improve efficiency and minimize harmonic distortion. Unlike SPWM, SVPWM uses a space vector diagram to determine the switching states of the inverter, allowing it to achieve a more uniform utilization of the DC bus voltage.

4.2.1 Advantages

- Improved Efficiency: SVPWM generates lower switching losses compared to SPWM, making it ideal for highperformance applications.
- Reduced Harmonics: By utilizing the entire voltage space vector, SVPWM offers better harmonic performance, ensuring high-quality output.
- High Performance: The precise control of switching states makes SVPWM suitable for applications requiring stringent performance standards.

Application in MLIs: SVPWM is commonly employed in high-power renewable energy systems, such as wind energy conversion systems and large-scale PV installations, where efficiency and harmonic reduction are critical.

Illustration: The space vector diagram in SVPWM divides the voltage space into sectors, each representing a unique switching state. By selecting the optimal vector combination, SVPWM achieves a smooth and efficient output waveform with minimal distortion.

4.3 Selective Harmonic Elimination (SHE)

Selective Harmonic Elimination (SHE) is a highly effective modulation technique aimed at eliminating specific harmonic components from the inverter's output waveform. This is achieved by solving nonlinear equations to determine the optimal switching angles for the inverter, ensuring that targeted harmonics are minimized or completely removed.

4.3.1 Advantages

- High Harmonic Performance: SHE focuses on eliminating specific low-order harmonics, which are most detrimental to power quality.
- Reduced Switching Losses: By minimizing the number of switching events, SHE enhances the efficiency of the inverter.
- Applicability: SHE is particularly useful in high-voltage and utility-scale renewable energy systems, such as large PV farms, where stringent power quality standards are required.

Application in MLIs: SHE is widely used in high-voltage renewable energy integration, where harmonic distortion must be minimized to meet grid compliance standards.

Implementation: SHE involves solving transcendental equations to determine the optimal switching angles. Advanced optimization algorithms, such as genetic algorithms (GA) or particle swarm optimization (PSO), are often employed to simplify this process.

Each modulation technique offers distinct advantages, making it suitable for specific renewable energy applications. Table 2 provides a comparative analysis of SPWM, SVPWM, and SHE.

By selecting the appropriate modulation strategy based on the application requirements, multilevel inverters can achieve optimal performance, ensuring reliable and efficient integration of renewable energy sources into the electrical grid.

Table 2 Comparative Analysis of Modulation Techniques for MLIs

5 Optimization of Multilevel Inverters

The optimization of multilevel inverters (MLIs) is a critical step to ensure their performance aligns with the requirements of renewable energy integration. Effective optimization can enhance efficiency, minimize power losses, and ensure system reliability under varying operating conditions. This section explores several optimization strategies applied during the design and operational phases of MLIs.

5.1 Efficiency Optimization

Maximizing efficiency is a primary goal in MLI design, especially in renewable energy systems where power conversion losses can significantly impact overall performance. Key strategies include:

- Low-Frequency Switching: Employing low-frequency switching techniques reduces switching losses, which are proportional to the frequency of operation. Techniques like Selective Harmonic Elimination (SHE) enable precise switching at low frequencies while maintaining power quality.
- Advanced Modulation Techniques: Space Vector Pulse Width Modulation (SVPWM) and Sinusoidal Pulse Width Modulation (SPWM) optimize the switching sequence to minimize energy losses during transitions.

Illustration: Figure 2 presents the efficiency curve of a typical MLI as a function of switching frequency. The curve demonstrates the inverse relationship between switching frequency and efficiency, highlighting the importance of selecting optimal switching frequencies for specific applications.

Figure 2 Efficiency vs. Switching Frequency for MLI

• Component Optimization: Using components with low on-resistance and fast switching capabilities, such as wide bandgap (WBG) semiconductors, can further improve efficiency.

5.2 Power Loss Reduction

Reducing power losses is essential for maintaining high system reliability and minimizing thermal stress on components. Effective strategies include:

- Thermal Management: Efficient thermal management systems, such as forced air cooling, liquid cooling, and heat sinks, are integrated into MLI designs to dissipate heat generated during operation.
- Wide Bandgap (WBG) Semiconductors: The adoption of high-efficiency WBG semiconductors, such as Silicon Carbide (SiC) and Gallium Nitride (GaN), reduces conduction and switching losses significantly.
	- \circ Silicon Carbide (SiC): Offers high voltage handling and low switching losses, making it ideal for highpower applications.
	- o Gallium Nitride (GaN): Provides faster switching speeds and lower conduction losses, suitable for highfrequency operations.

5.2.1 Benefits of WBG Semiconductors:

- Higher thermal conductivity reduces heat generation.
- Enables smaller and lighter cooling systems.
- Improves overall efficiency and performance.

Optimal Switching Patterns: Advanced modulation strategies, like SVPWM and SHE, ensure minimal energy dissipation by optimizing switching sequences for specific harmonic reduction requirements.

5.3 Control Strategy Optimization

Control strategies play a crucial role in enhancing the operational performance of MLIs in renewable energy systems. Key approaches include:

- Maximum Power Point Tracking (MPPT): MPPT algorithms are integrated with MLIs to maximize power extraction from renewable sources, especially in photovoltaic (PV) systems. These algorithms dynamically adjust the operating point of the system to ensure maximum energy output, even under varying environmental conditions. Examples of MPPT Algorithms:
	- o Perturb and Observe (P&O): Iteratively adjusts the operating point to track the maximum power point.
	- \circ Incremental Conductance (INC): Determines the optimal operating point by analyzing the slope of the power-voltage curve.
	- Grid Synchronization Techniques: Advanced grid synchronization methods are implemented to ensure the inverter's output is in phase with the grid voltage. Synchronization minimizes reactive power flow, reduces power quality issues, and enhances system stability. Techniques Include:
		- o Phase-Locked Loop (PLL): Precisely locks the inverter output frequency and phase with the grid.
		- \circ Droop Control: Enables smooth integration of MLIs into microgrids and weak grids.
	- Fault Tolerance and Reliability: Optimized control strategies also focus on enhancing fault tolerance, ensuring uninterrupted operation during component failures or grid disturbances. Techniques such as redundant switching paths and adaptive fault-tolerant algorithms improve system reliability.

Table 3 summarizes the key optimization strategies for MLIs, their focus areas, and the associated benefits.

Table 3 Overview of Optimization Strategies for MLIs

By implementing these optimization strategies, multilevel inverters can achieve high efficiency, reduced power losses, and robust control, making them highly suitable for renewable energy integration.

6 Applications of Multilevel Inverters in Renewable Energy Systems

Multilevel inverters (MLIs) are instrumental in renewable energy systems, facilitating efficient power conversion, highquality output, and seamless integration with the electrical grid. Their ability to handle variable power inputs and produce grid-compatible AC power makes them a cornerstone of renewable energy technologies.

6.1 Photovoltaic Systems

In grid-connected photovoltaic (PV) systems, MLIs are widely employed to convert the direct current (DC) generated by solar panels into alternating current (AC) suitable for grid distribution or local use. Their high efficiency and ability to produce high-quality output with minimal harmonic distortion make them ideal for solar applications.

Cascaded H-Bridge MLI in PV Systems: The Cascaded H-Bridge Multilevel Inverter (CHB-MLI) is particularly popular in PV systems due to its modular structure and flexibility. Each H-bridge cell can be connected to an independent DC source, such as a solar panel, allowing easy scalability.

Illustration: *Figure 3* depicts the integration of a cascaded H-bridge MLI in a PV system, showcasing its modular connection between multiple DC sources and the AC grid. This modularity enables seamless system expansion as energy demands grow.

Figure 3 Cascaded H-Bridge MLI for Photovoltaic Integration

6.1.1 Advantages in PV Applications

- High modularity simplifies maintenance and fault isolation.
- Capability to handle varying power levels from solar panels efficiently.
- Reduction of total harmonic distortion (THD) in the output waveform.

6.2 Wind Energy Systems

In wind energy systems, the power generated by wind turbines is highly variable due to fluctuating wind speeds. MLIs are employed to convert the variable DC or AC output of wind turbines into stable AC power for grid integration or local usage.Topologies for Wind Applications:

- Diode-Clamped Multilevel Inverter (DCMLI): Suitable for high-power applications, DCMLI provides excellent voltage balancing, ensuring reliability in large-scale wind farms.
- Flying Capacitor Multilevel Inverter (FCMLI): Used for high-power, high-voltage applications due to its ability to handle large currents and voltages effectively.

Advantages in Wind Applications:

- Enhanced power quality through reduced harmonics in the output.
- High efficiency in managing variable power inputs.
- Improved reliability for large-scale wind energy projects.

6.3 Hybrid Renewable Energy Systems

Hybrid renewable energy systems combine multiple sources, such as photovoltaic (PV) and wind energy, to ensure consistent power generation under varying environmental conditions. These systems require robust power conversion solutions to manage the complexities of multiple energy inputs and storage systems.

6.3.1 Role of MLIs in Hybrid Systems

- Efficient Power Conversion: MLIs efficiently integrate power from multiple DC sources and convert it into a single AC output for grid or local usage.
- Energy Storage Integration: MLIs enable seamless connection with energy storage systems like batteries, ensuring consistent power delivery even during periods of low generation.
- Sophisticated Control Strategies: Advanced modulation and control techniques allow MLIs to balance power inputs from various sources dynamically, optimizing overall system performance.

6.3.2 Advantages in Hybrid Systems

- Reduced dependency on a single renewable source, enhancing reliability.
- Improved energy efficiency through optimal power management.
- Flexibility in scaling the system as energy demands increase.

Table 4 Summary of MLI Applications in Renewable Energy Systems

By leveraging their ability to handle varying power inputs and produce high-quality AC output, MLIs serve as a critical technology for the efficient and reliable integration of renewable energy sources into modern power grids.

7 Conclusion

The increasing adoption of renewable energy sources such as photovoltaic (PV) and wind necessitates efficient power conversion technologies to facilitate their integration into the electrical grid. Multilevel inverters (MLIs) have become indispensable in this domain, offering the ability to generate high-quality waveforms with minimal harmonic distortion. Their enhanced efficiency and flexibility make them ideal for renewable energy applications, including grid-connected PV systems, wind energy systems, and hybrid configurations. Multilevel inverters offer several advantages that improve the performance and reliability of renewable energy systems. They reduce harmonic distortion significantly, ensuring high-quality power output that minimizes grid stress and enhances the lifespan of connected equipment. Advanced switching techniques, such as Space Vector Pulse Width Modulation (SVPWM) and Selective Harmonic Elimination (SHE), contribute to higher efficiency by minimizing switching losses. Furthermore, the availability of diverse MLI topologies, including Diode-Clamped, Flying Capacitor, and Cascaded H-Bridge, enables tailored solutions for specific renewable energy applications. Optimization plays a crucial role in maximizing the efficiency and reliability of MLIs. Voltage balancing techniques, especially in systems like Flying Capacitor MLIs, ensure stable operation and prevent overvoltage conditions. Advanced modulation strategies optimize switching performance, further enhancing efficiency and reducing power losses. Control systems such as Maximum Power Point Tracking (MPPT) improve energy extraction from renewable sources and ensure precise grid synchronization, contributing to overall system reliability.

The versatility of MLIs is evident in their applications across various renewable energy systems. In photovoltaic systems, MLIs convert DC power from solar panels into grid-compatible AC power, leveraging their modularity and scalability. Wind energy systems benefit from MLIs' ability to stabilize the variable DC output of wind turbines and deliver consistent AC power to the grid. Hybrid renewable energy systems, which combine multiple energy sources, rely on MLIs to enable efficient power conversion and consistent energy supply under fluctuating conditions. Looking ahead, advancements in MLI technology are expected to address existing challenges and unlock new opportunities for renewable energy integration. Innovations in wide bandgap semiconductor materials, such as Silicon Carbide (SiC) and Gallium Nitride (GaN), will further enhance efficiency and reduce power losses. Developments in fault tolerance, thermal management, and intelligent control strategies will improve the reliability and scalability of MLIs, making them

increasingly viable for large-scale renewable energy projects. In summary, multilevel inverters are integral to the advancement of renewable energy technologies. Continued research and development will not only enhance the performance of MLIs but also contribute significantly to global efforts toward achieving sustainable energy solutions. By addressing current challenges and leveraging emerging technologies, MLIs will play a critical role in shaping the future of renewable energy integration.

Compliance with ethical standards

Disclosure of conflict of interest

Authors have no conflict of interest.

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