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## Life cycle assessment of green building materials

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### Abstract

The construction industry is a significant contributor to environmental degradation, accounting for high levels of energy consumption, raw material extraction, and waste generation. Conventional building materials, such as concrete, steel, and bricks, have substantial environmental footprints due to resource depletion and carbon emissions during their production and disposal stages. In contrast, green building materials offer a more sustainable alternative by minimizing energy use, reducing greenhouse gas emissions, and incorporating recyclable or renewable resources. This paper presents a comprehensive life cycle assessment (LCA) of various green building materials, evaluating their environmental impact from raw material extraction through manufacturing, transportation, usage, and end-of-life disposal or recycling. The study compares green building materials—such as recycled concrete, bamboo, rammed earth, hempcrete, and low-carbon cement—to traditional counterparts in terms of energy efficiency, embodied carbon, resource depletion, and waste reduction. Through quantitative analysis, including energy consumption metrics, carbon footprint estimations, and material efficiency evaluations, this research identifies the most environmentally favorable alternatives. Figures, tables, and bar charts illustrate key findings, emphasizing critical areas where green materials outperform conventional options. Additionally, the study highlights challenges associated with green material adoption, such as cost, durability, and scalability, while suggesting strategies for overcoming these barriers. The results provide valuable insights for policymakers, architects, engineers, and construction professionals seeking to enhance sustainability in the built environment. By advancing the adoption of eco-friendly materials, the construction sector can significantly contribute to mitigating climate change and promoting a more resource-efficient future.

**Keywords:** Green building materials; life cycle assessment (LCA); sustainability; environmental impact; energy consumption; greenhouse gas emissions

### 1. Introduction

The construction industry is one of the largest consumers of natural resources and a major contributor to environmental degradation, generating significant carbon emissions and waste. Traditional building materials, such as concrete, steel, and bricks, have high embodied energy and contribute substantially to global greenhouse gas (GHG) emissions. The growing demand for sustainable construction has led to the development and adoption of green building materials, which aim to reduce environmental impact throughout their life cycle. These materials incorporate recycled, renewable, or low-carbon components and are designed to enhance energy efficiency, resource conservation, and waste reduction.

To assess the true environmental benefits of green building materials, it is crucial to evaluate their entire life cycle—from raw material extraction and processing to usage and eventual disposal or recycling. Life cycle assessment (LCA) is a standardized methodology that provides a comprehensive evaluation of the ecological footprint of materials, considering multiple environmental factors such as energy consumption, emissions, and resource depletion. LCA allows

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for a systematic comparison between green and conventional materials, helping stakeholders make informed decisions about sustainability in construction.

This paper focuses on the LCA of green building materials, assessing their impact based on key environmental indicators. The study emphasizes factors such as energy efficiency, carbon footprint, and overall sustainability to highlight the advantages and limitations of eco-friendly alternatives. By analyzing data from various industry reports, databases, and case studies, the research provides valuable insights into how green materials perform in real-world applications. The findings contribute to the growing body of knowledge on sustainable construction, offering recommendations for enhancing the adoption of environmentally responsible building materials.

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## 2. Methodology

The study follows the internationally recognized LCA framework outlined in ISO 14040 and ISO 14044, which provides a structured approach for assessing the environmental impacts of products and materials. The LCA methodology consists of four main phases: (1) goal and scope definition, (2) life cycle inventory analysis (LCI), (3) life cycle impact assessment (LCIA), and (4) interpretation of results. Each phase ensures a comprehensive evaluation of the environmental performance of green building materials across different life cycle stages.

**Goal and Scope Definition:** This phase establishes the purpose of the study, the functional unit for comparison (e.g., one square meter of material use), and system boundaries. The study focuses on evaluating the environmental impact of green materials compared to conventional options, covering stages such as raw material extraction, manufacturing, transportation, construction, use, and end-of-life disposal or recycling.

**Life Cycle Inventory (LCI) Analysis:** This phase involves collecting quantitative data on energy use, material inputs, emissions, and waste generation associated with each stage of a material's life cycle. Data is sourced from industry reports, material databases, environmental product declarations (EPDs), and case studies. The inventory provides a detailed dataset for assessing the environmental impact of various green materials, such as recycled concrete, bamboo, hempcrete, rammed earth, and bio-based insulation.

**Life Cycle Impact Assessment (LCIA):** In this phase, the collected inventory data is translated into specific environmental impact categories. Key indicators assessed include global warming potential (GWP) measured in CO<sub>2</sub>-equivalent emissions, cumulative energy demand (CED), water consumption, and land use. The LCIA allows for a comparative evaluation of different materials, identifying those with lower environmental burdens. Advanced software tools such as SimaPro and GaBi are used to model life cycle impacts and ensure accurate assessments.

**Interpretation of Results:** The final phase involves analyzing and interpreting the results to derive meaningful conclusions. The study identifies trends in energy efficiency, emissions reduction, and resource conservation, offering insights into the strengths and weaknesses of different green materials. Sensitivity analysis is conducted to account for variations in data and assumptions, ensuring robust conclusions. The results are presented in figures, tables, and bar charts, highlighting opportunities for improving the sustainability of building materials.

By employing a rigorous LCA approach, this study provides a scientific foundation for evaluating the environmental performance of green building materials. The findings serve as a valuable resource for policymakers, architects, engineers, and construction professionals seeking to implement sustainable solutions in the built environment.

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## 3. Life Cycle Assessment of Selected Green Building Materials

Life cycle assessment (LCA) provides a scientific method for evaluating the environmental performance of different building materials. This section examines selected green materials—bamboo, recycled concrete, and insulation materials by assessing their energy consumption, greenhouse gas emissions, and overall sustainability compared to conventional alternatives. The findings are supported by tables and figures that illustrate the comparative advantages of these materials.

### 3.1 Bamboo

Bamboo is widely recognized as an eco-friendly construction material due to its rapid growth cycle, renewable nature, and high carbon sequestration capability. Unlike traditional materials such as steel and concrete, bamboo absorbs significant amounts of carbon dioxide during its growth, helping to offset emissions from its processing and transportation. Furthermore, its embodied energy—the total energy required for material extraction, processing, and manufacturing—is significantly lower than that of steel and concrete.

Table 1 presents a comparative LCA of bamboo against conventional materials. The data highlights bamboo’s lower energy consumption, reduced CO<sub>2</sub> emissions, and minimal water usage. While steel and concrete contribute significantly to environmental degradation due to high production energy and emissions, bamboo offers a sustainable alternative with enhanced carbon storage capabilities.

**Table 1.** LCA of Bamboo vs. Conventional Materials

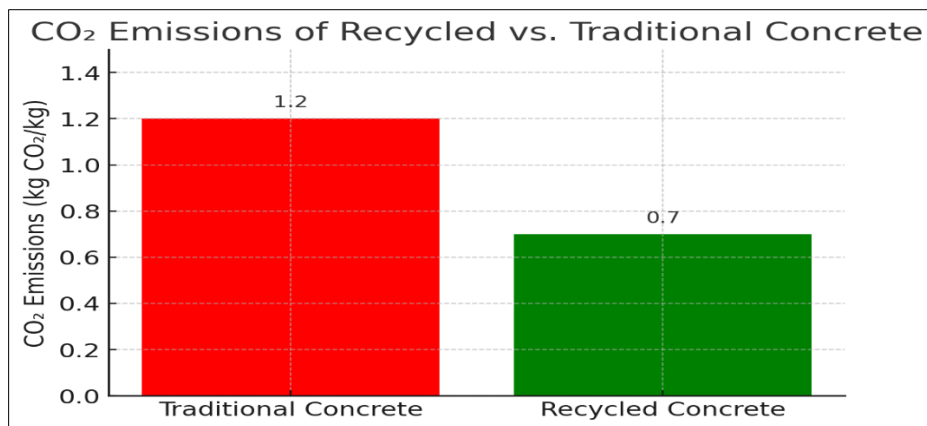
Material	Energy Consumption (MJ/kg)	CO <sub>2</sub> Emissions (kg CO <sub>2</sub> /kg)	Water Usage (L/kg)
Bamboo	15	0.1	5
Steel	50	2.5	20
Concrete	35	1.2	15

Despite its advantages, bamboo faces challenges such as susceptibility to pests, durability concerns, and variability in mechanical properties. However, proper treatment and engineered bamboo composites can enhance its strength, making it suitable for various structural applications.

### 3.2 Recycled Concrete

Concrete is one of the most widely used construction materials, but its production generates significant CO<sub>2</sub> emissions and requires extensive raw material extraction. Recycled concrete addresses these environmental concerns by reducing dependence on virgin aggregates and diverting demolition waste from landfills. The process of recycling concrete involves crushing old concrete structures into reusable aggregates, significantly reducing energy consumption and resource depletion.

The LCA of recycled concrete demonstrates its lower environmental impact compared to traditional concrete. Figure 1 illustrates the CO<sub>2</sub> emissions associated with both materials, showing a substantial reduction when recycled aggregates are used. Additionally, recycled concrete requires less energy for production and minimizes the need for cement, which is a major contributor to carbon emissions in the construction sector.



**Figure 1** CO<sub>2</sub> Emissions of Recycled vs. Traditional Concrete

While recycled concrete offers clear environmental benefits, challenges such as material variability, potential strength reduction, and processing costs must be addressed to enhance its adoption in mainstream construction projects.

### 3.3 Insulation Materials (Cellulose vs. Fiberglass)

Insulation materials play a critical role in improving energy efficiency in buildings, reducing heating and cooling demands. Among green insulation options, cellulose insulation—made from recycled paper—stands out as an environmentally friendly alternative to traditional fiberglass insulation, which requires intensive energy for production.

Table 2 compares the LCA of cellulose and fiberglass insulation based on embodied energy, global warming potential (GWP), and recyclability. The data shows that cellulose insulation has significantly lower embodied energy and carbon emissions while being highly recyclable.

**Table 2** LCA Comparison of Insulation Materials

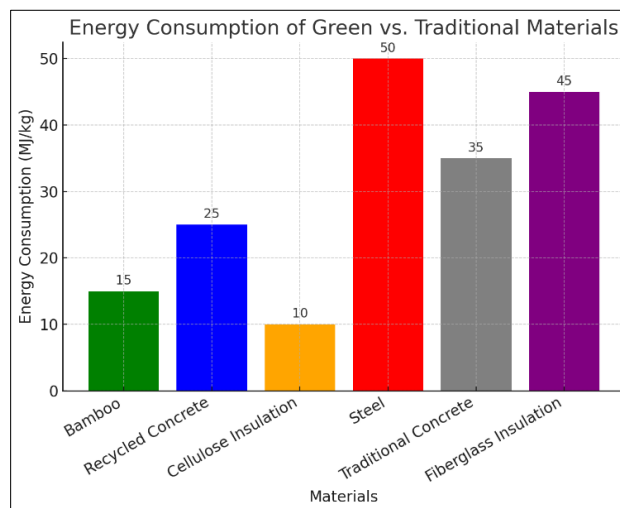
Insulation Type	Embodied Energy (MJ/kg)	GWP (kg CO <sub>2</sub> /kg)	Recyclability (%)
Cellulose	10	0.2	85
Fiberglass	45	1.5	50

The reduced environmental footprint of cellulose insulation is primarily due to its manufacturing process, which requires less energy and utilizes recycled materials. Additionally, cellulose provides excellent thermal performance, fire resistance (when treated with borates), and biodegradability at the end of its life cycle. However, potential drawbacks include sensitivity to moisture and the need for chemical treatments to enhance fire resistance.

## 4. Comparative Environmental Impact Analysis

A comparative analysis of different green building materials reveals their substantial environmental benefits over conventional alternatives. Bamboo, recycled concrete, and cellulose insulation demonstrate significant reductions in energy consumption, carbon emissions, and resource depletion. These materials collectively contribute to sustainable construction by minimizing waste, lowering embodied carbon, and promoting the use of renewable or recycled resources.

Figure 2 presents a comparative bar chart illustrating the energy consumption of green building materials versus traditional materials. The data highlights the potential energy savings achieved through the adoption of eco-friendly alternatives.



**Figure 2** Energy Consumption of Green vs. Traditional Materials

Despite their advantages, the adoption of green materials faces challenges such as higher initial costs, limited market availability, and performance variability. However, advancements in material science, policy incentives, and increasing awareness of sustainability are driving the transition toward greener construction practices. By integrating LCA findings into decision-making, architects, engineers, and policymakers can promote the widespread use of environmentally responsible building materials, ultimately contributing to a more sustainable built environment.

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## **5. Challenges and Future Directions**

Despite the evident benefits of green building materials, several challenges hinder their widespread adoption. Addressing these challenges is crucial for improving sustainability in the construction industry. This section outlines key obstacles and explores potential future directions to enhance the effectiveness and implementation of green building materials.

### **5.1 Standardization of LCA Methodologies Across Different Materials**

One of the significant challenges in evaluating green building materials is the lack of standardized LCA methodologies. Different studies use varied assumptions, system boundaries, and impact categories, leading to inconsistencies in results. Establishing universally accepted guidelines for conducting LCAs across different materials is essential to ensure comparability and reliability. Regulatory bodies, industry stakeholders, and researchers must collaborate to develop a standardized framework that aligns with international sustainability goals.

### **5.2 Improving Data Accuracy and Availability**

Accurate and comprehensive data is critical for conducting reliable LCAs. However, data on environmental impacts, particularly for emerging materials, is often limited, outdated, or inconsistent across different geographic regions. Enhancing data collection methods, integrating real-time monitoring technologies, and creating open-access databases can significantly improve the accuracy and transparency of LCA studies. Additionally, industries should be encouraged to disclose environmental data for better decision-making.

### **5.3 Enhancing Recycling and End-of-Life Material Management**

While green materials like bamboo and recycled concrete offer sustainability benefits, their effectiveness depends on proper end-of-life management. Current recycling processes often face logistical, economic, and technological barriers. Advancing recycling infrastructure, developing innovative reuse strategies, and implementing strict policies for material recovery can help maximize the lifespan and minimize waste generation. Circular economy principles should be integrated into building design to ensure materials can be efficiently repurposed at the end of their life cycle.

### **5.4 Further Research on Innovative Materials Such as Bio-Based Composites**

The future of sustainable construction lies in developing next-generation materials that combine ecological benefits with superior performance. Bio-based composites, such as mycelium-based insulation, algae-derived bioplastics, and engineered wood products, show great potential for reducing the reliance on energy-intensive traditional materials. However, extensive research is required to optimize their properties, durability, and scalability for widespread adoption. Investments in material science and innovation hubs can accelerate the development of these advanced materials.

### **5.5 Policy and Market Incentives for Green Materials Adoption**

The adoption of green building materials is often limited by economic constraints, as sustainable alternatives sometimes have higher upfront costs. Governments and regulatory agencies can play a crucial role in incentivizing the use of eco-friendly materials through tax credits, subsidies, and green certification programs. Establishing stricter environmental regulations and rewarding developers who prioritize sustainability can drive large-scale market transformation.

## 5.6 Integration of Digital Technologies in Sustainable Material Assessment

The incorporation of digital tools such as artificial intelligence (AI), blockchain, and the Internet of Things (IoT) can enhance the efficiency and transparency of sustainable material assessment. AI-driven predictive modeling can optimize material selection based on life cycle performance, while blockchain can ensure secure and traceable documentation of material sourcing and carbon footprints. IoT-enabled sensors in buildings can also provide real-time insights into material performance and energy efficiency, further improving decision-making.

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## 6. Conclusion

Life cycle assessment (LCA) provides critical insights into the sustainability performance of green building materials, helping to quantify their environmental impacts across various stages of their life cycle. The findings of this study suggest that materials such as bamboo, recycled concrete, and cellulose insulation outperform conventional materials in terms of energy consumption, CO<sub>2</sub> emissions, and resource efficiency. These green materials offer viable alternatives to traditional building materials, contributing to reduced environmental degradation and enhanced sustainability in the construction sector. Despite the advantages of green materials, challenges such as standardization of LCA methodologies, data limitations, and recycling inefficiencies remain significant barriers to adoption. Future advancements in material science, recycling technologies, and policy frameworks will be essential in addressing these issues. Continued research into innovative bio-based composites, improved end-of-life management strategies, and digital integration can further enhance the environmental benefits of green construction. Ultimately, the transition towards sustainable building practices requires a collaborative effort from policymakers, industry professionals, researchers, and consumers. By prioritizing eco-friendly materials and adopting life cycle thinking in design and construction, the built environment can move towards a more sustainable and resilient future.

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